

PRODUCT DESCRIPTION

A two pack epoxy holding primer. Protection for freshly blasted steel in tank coating products involving Interline 704. Allows for more flexible working procedures whilst not detracting from the chemical resistance of the completed coating scheme.

* Suitable for use on Newbuilding or Maintenance & Repair projects.

PRODUCT INFORMATION

Colour	TPA018-Primrose
Specific Gravity	1.3
Volume Solids	30% average
Mix Ratio	8.20 volumes Part A to 1 volume Part B , Converter/Curing Agent - TPA019
Typical Shelf Life	12 mths
VOC (As Supplied)	591 g/l
Unit Size	20 Lt For availability of other sizes consult International

DRYING/OVERCOATING INFORMATION

	Drying			
	5°C	10°C	23°C	35°C
Touch Dry [ISO]	3hrs	2hrs	1hrs	30mins
Hard Dry [ISO]	5hrs	4hrs	3hrs	1hrs
Pot Life	12hrs	11hrs	8hrs	4hrs

Overcoated By	Overcoating Substrate Temperature							
	5°C		10°C		23°C		35°C	
	Min	Max	Min	Max	Min	Max	Min	Max
Interline 704	24hrs	28days	24hrs	26days	24hrs	21days	16hrs	15days

Note:The overcoating interval may be extended (up to 50 days at temperatures below 25°C, 20 days at temperatures 35-25°C) depending upon the cargoes to be carried; consult International.

APPLICATION AND USE

Preparation

Use in accordance with the standard Global Yacht specifications. All surfaces to be coated should be clean, dry and free from contamination. High pressure fresh water wash or fresh water wash as appropriate, to remove all oil, grease, soluble contaminants and other detrimental foreign matter.

STEEL: Gritblast to Sa 2½. Consult your International Paint Representative for specific recommendations.

Hints

Mixing A power agitator should be used to mix both the individual components and the mixed paint.

Thinning Thinning is not recommended. Use International GTA220 only in exceptional circumstances (max. 5% by volume).

Cleaner Use GTA822 for equipment cleaning.

Airless Spray Recommended. Tip Size: 0.46-0.53 mm/18-21 thou. Total output fluid pressure at spray tip not less than 2500 psi (176 kg/cm²).

Brush Recommended.

Roller Recommended.

Other Brush or roller application may be suitable for small areas but multiple coats may be needed to achieve specified DFT.

Some Important Points

Will not cure below 5°C. The history and age of the steel and the method of working can have a significant effect on the paint consumption. Apply in good weather. Substrate temperature

should be 3°C/5°F above dew point. For optimum application properties bring the material to 21-27°C/70-80°F, unless specifically instructed otherwise, prior to mixing and application.

Compatibility/Substrates	Consult your International Paint Representative for the system best suited for the surface to be protected.
Coverage	(Theoretical) - 7.50 (m ² /lt)
Recommended DFT	40 microns dry
Recommended WFT	133 microns wet
Application Methods	Airless Spray, Brush, Roller

TRANSPORTATION, STORAGE AND SAFETY INFORMATION

Storage	GENERAL INFORMATION: Exposure to air and extremes of temperature should be avoided. For the full shelf life of this product to be realised ensure that between use the container is firmly closed and the temperature is between 5°C/40°F and 35°C/95°F. Keep out of direct sunlight. TRANSPORTATION: The product should be kept in securely closed containers during transport and storage.
Safety	GENERAL: Read the label safety section for Health and Safety Information, also available from our Technical Help Line. DISPOSAL: Do not discard tins or pour paint into water courses, use the facilities provided. It is best to allow paints to harden before disposal. Remainders of Interline 982 cannot be disposed of through the municipal waste route or dumped without permit. Disposal of remainders must be arranged for in consultation with the authorities.

IMPORTANT NOTES *The information given in this sheet is not intended to be exhaustive. Any person using the product without first making further written enquiries as to the suitability of the product for the intended purpose does so at their own risk and we can accept no responsibility for the performance of the product or for any loss or damage (other than death or personal or injury resulting from negligence) arising out of such use. The information contained in this sheet is liable to modification from time to time in the light of experience and our policy of continuous product development.*
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